

ACCELERATORS - SOLVENTS - THINNERS - CLEANERS

ACCELERATORS KE - KE/3

Polyisocyanate based vulcanizing agents for two-part polychloroprene adhesives (R/800), polyurethanes (XM/149, X/165 FS, X2/50/SR, X/233) and block copolymers (584/N and 584/NS).

Added at the rate of 3 - 4% in weight, it improves heat resistance and the adhesion to many materials such as metals and rubber. The blend adhesive-crosslinker must be used within 4 hours from preparation, following indications of the technical data sheet.

CHARACTERISTICS

Composition: polyisocyanate in organic solvents
Consistency: low viscosity liquid
Colour: pale yellow - light brown
Solvents: esters

STORAGE STABILITY

12 months in the original container at a temperature range +5°C/+25°C. The product is adversely affected by moisture.

ATTIVATORE VKD

Polyisocyanate solventless, vulcanizing agent for polyurethane adhesives in water dispersion.

Added at the rate of 3 - 5% in weight, it improves the adhesion of many materials, heat stability and moisture resistance.

Emulsify with the adhesive with care using a mixer assembled on rotating device at low speed (200 - 300 rpm) to avoid bubble and foam formation.

CHARACTERISTICS

Composition: aliphatic polyisocyanate vulcanising agent, solventless
Consistency: liquid
Colour: yellowish
Solvents: solventless

STORAGE STABILITY

9 months in the original container at a temperature lower than +35°C.

Under 23°C the product can be opalescent and lightly thick. The product is affected by moisture.

SOLVENTE ST/191

Thinner for polychloroprene based adhesives, blend of esters and alifatic hydrocarbons.

SOLVENTE ST/198

Wiping solvent for delicate surfaces, such as ABS, PC-ABS, PPVC and UPVC, painted substrates*, EPDM.

*Previous compatibility testing between Solvente ST/198 and the surface to be treated is always recommended.

SOLVENTE ST/512

Ketone solvent for wiping, degreasing surfaces made of metals and rubbers.

Cleaner of tools, brushes, knives, guns and spreader machines.

Thinner for adhesives soluble in ketone solvents (based on polyurethane, vinyl, nitrile).

STORAGE STABILITY

18 months in the original container, protect from heat source. Highly flammable.

SAFETY AND HEALTH

See Safety Data Sheet.

PACKAGING

Product	Code	Pack	Unit	Product	Code	Pack	Unit
ATTIVATORE KE	1100508	bottle 0,9 Kg.	-	ST /191	1102105	tin kg. 5	4
ATTIVATORE KE/3	1000015	bottle 0,9 Kg.	-	ST /198	1100607	tin kg. 14	1
ATTIVATORE VKD	1100513	bottle 1 Kg.	-	ST /512	1102216	tin kg. 5	4
				ST /512	1102216	tin kg. 15	1



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