

**TECHNICAL DATA**

<b>Composition:</b>	polychloroprene elastomer in water dispersion
<b>Mode of setting:</b>	by evaporati on of water
<b>Colour:</b>	dispersion is white, turning transparent when drying.
<b>Solvents:</b>	solventless adhesive
<b>Viscosity (mPa.s Brookfield sp.4 speed 100, 25°C):</b>	2000-3000
<b>pH:</b>	10

Values given in this table must not be considered as specifications.

**PRODUCT DESCRIPTION**

Water based polychloroprene contact adhesive

**PRODUCT CHARACTERISTICS AND USES**

**Z Tex 4756** is a solventless adhesive suitable for bonding leather, fabric, non-woven, felt and foam rubber to wood, uPVC, polystyrene foam for brush application, Z Tex 4756P exhibites significant benefits both on the application point and on the performance one.

- High cold tack of the adhesive film
- High green strength
- Good adhesion to a wide range of materials
- Resistance to hot (80°C) and dry climate and to ageing

**PROFESSIONAL USES**

- For bonding fabrics, leather to foams, wood, cardboard in furnishing and leather goods
- for bonding fabrics to polystyrene foams in the production of helmets
- For lining operations

**METHOD OF USE**

**Application:** apply the glue in an even coat by brush. Prevent the formation of hoarding and drops.

Depending on the needs of the processing,the application can be oneway or two sides.

Tipical values of consumption are 80-200 g/m2. An even coat of adhesive assures a regular drying of the whole surface to be bonded.

With porous substrates the application can be done on one side, joining at "wet" within 5' from the application and keeping the parts under light pressure until the glue sticks.

**Drying Time:** noticeably depends on the temperature and humidity as well as on the porosity of the substrate.

Generally the drying is complete in 30-60 min. at room temperature (23°C; 50% r.h.). The time can be reduced by heat sources such as hot air or I.R. When dry, the film turns to transparent.

**Assembly:** assemble under a suited pressure. The film of the adhesive has a good cold tack for 60'- 90' from the application. Anyway a heat reactivation makes easier the impact of the surfaces and the pressing.

**SAFETY AND HEALTH**

See Safety Data Sheet.

**STORAGE STABILITY**

9 months in the original pack. Store in a dry place at temperatures between 10°C and 25°.

**The products is affected by frost.**

**PACKAGING**

Code	Packaging	Pcs./box
1100921	Drum 10 kg	1

Other sizes available on request

**Fratelli Zucchini S.p.A.**

Via C. Colombo, 6  
44124 Ferrara - Italy

Tel. +39 0532 782711 - info@zucchini.it - www.zucchini.it

COMPANY WITH  
QUALITY SYSTEM  
CERTIFIED BY DNV GL  
ISO 9001

