

# Z.Pren R / 900 bis

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## Description

Z.Pren R/900 bis is a polychloroprene solvent based adhesive, one component, fast drying and setting. Characterized by a very good initial strength, is particularly suitable for bonding in cold conditions PU and phenolic rigid foam.

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## Uses

Air conditioning: for bonding PU rigid foams in assembling preinsulated aluminium air ductwork.

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## Characteristics

<b>Composition</b>	: polychloroprene rubber, synthetic resins in a blend of organic solvents
<b>Mode of setting</b>	: solvent release
<b>Colour</b>	: clear amber
<b>Solvents</b>	: aliphatic hydrocarbons, esters
<b>Moisture resistance</b>	: good

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## Technical data

<b>Solid content</b>	: 23 - 26,5 %
<b>Viscosity</b>	: 1900 - 2200 mPa.s. at 25°C (Brookfield spin.4-speed 50)

Values valid for product supply specification upon leaving the factory

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## Method of use

**Surface preparation:** the surfaces must be clean and dry.

**Application:** apply by brush or roll spreader an even coat of adhesive onto both surfaces to be joined.

**Drying time:** allow to dry 5-10 minutes so that the solvents can evaporate.

**Assembly:** bring the two coated surfaces into contact and press together all over to ensure contact of adhesive films.

The adhesive sticks immediately. Maximum bond strength is achieved 48 hours after adhesive application.

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## Packaging: tins kg 5 e 16

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## Storage stability

12 months in the original sealed pack stored in a dry place at a temperature range +5°C+25° C.

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