

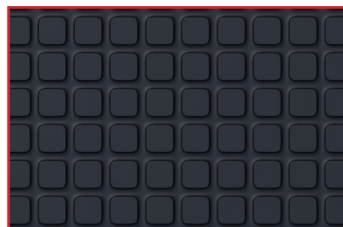
Z.PLAST 5080

PRODUCT DESCRIPTION AND CHARACTERISTICS

Z.PLAST 5080 is a pasty solvent based adhesive, black, suitable for bonding rubber and semi rigid PVC to concrete, wood, bituminous conglomerates and metals.

USES

- For bonding rubber and vinyl floorings.
- For fixing cones in road marking.
- For fixing gaskets.



TECHNICAL DATA

| | |
|---|---|
| Composition: | rubber, resins and fillers in a blend of organic solvents |
| Consistency: | high viscosity, pasty |
| Mode of setting: | release of solvent |
| Colour: | black |
| Solvents: | aliphatic hydrocarbons |
| Solids content: | 50% - 60% |
| Solid content (Brookfield spindle 6 speed 2,5 at 20 - 26°C): | 100'000 - 200'000 mPa.s |

Value valid as product supply specification on leaving factory.

METHOD OF USE

Surface preparation: the materials must be dry and clean.

Onto vulcanised rubbers best results can be reached by roughing the surface before adhesive application.

Application: apply by a toothed putty knife an even coat of adhesive onto both the surfaces to join.

Drying time: allow to dry 15 minutes so the solvent can evaporate.

Assembly: after drying assembly the parts and press to assure the contact between the adhesive films.

Yield: 1,0 – 1,5 kg/m².

Note: for bonding that do not require high initial strength, **Z.PLAST 5080** can be applied in a single coat and joining the parts when the adhesive is still wet; this method can be used with porous materials, not sensitive to solvent.

SAFETY AND HEALTH

See Safety Data Sheet.

STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C / +25°C.

AVAILABILITY

| Code | Packaging | Pcs./box |
|---------|-------------|----------|
| 1102575 | tin 4,5 Kg. | 4 |



Fratelli Zucchini S.p.A.

Via C. Colombo, 6 44124 Ferrara - Italy

Tel. +39 0532 782711 info@zucchini.it www.zucchini.it

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