

# Z. Pren 596/S

Sprayable polychloroprene based adhesive for upholstered furniture

## Description

**Z** Pren 596/S is a polychloroprene solvent based adhesive, high tack and long open time, for spray application.

#### USES

Suitable for bonding soft polyurethane foams and latex to themselves, wood, metals, fabrics and leather in furnishing industry.

#### **CHARACTERISTICS**

Composition Consistency	: polychloroprene rubber, synthetic resins in a blend of organic solvents : low viscosity liquid, suitable for spray application	
Mode of setting	: release of solvent	
Colour	: light amber	
Solvents	: aliphatic and aromatic hydrocarbons, ketones	
Temperature resistance: the adhesive keeps unchanged its bond strength in the range		
	-20 °C+60 °C	

TECHNICAL DATA	
Solids content	: 15,5-18,5%
Viscosity	: 100-150 sec. (T.F 4 at 25℃)

Values valid for product supply specification upon leaving the factory

#### METHOD OF USE

Surfaces preparatio	n : the materials to be bonded must be clean and dry	
Application	: apply by spray device with nozzle mm. $1,5 - 2,0$ and pressure 2 bar,	
onto both sides to join		
Drying time	: allow to dry about 10-20 minutes so that the solvents can evaporate.	
Assembly : bring the two parts into contact and apply adequate pressure. The adhesive has		
high cohesion. Onto porous materials the parts can be joined even if the film is still partially wet.		
Coverage	: 230 gr/m <sup>2</sup>	

Packaging: tin of kg 15, 170

### STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C+25°C.

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