

9300 F

Polychloroprene based adhesive for bonding PU foams, leather and fabric to wood and similar

Description

9300 F is a polychloroprene solvent based adhesive, characterised by high tack and long open time. Application by brush or roller.

USES

Suitable for bonding PU foams, leather and fabric to wood, chipboard and metal in furnishing and for the production of insulating panels.

CHARACTERISTICS

Composition : polychloroprene rubber and synthetic resins in a blend of organic solvents

Consistency : liquid at medium viscosity for brush application

Mode of setting : release of solvent

Colour : light yellow

Solvents : esters, ketones, aliphatic hydrocarbons

Temperature resistance: the adhesive keeps unchanged its bond strength in the range $-20^{\circ}\text{C}+60^{\circ}\text{C}$

TECHNICAL DATA:

Solids content : 21-23%

Viscosity : 1800-2200 (Brookfield spindle 4 speed 50 at 25°C)

Values valid for product supply specification upon leaving the factory

METHOD OF USE

Surfaces preparation: the materials to be bonded must be clean and dry

Application : apply by brush or by roller the adhesive on to both surfaces to be bonded.

Drying time: allow to dry about 15-20 minutes so that the solvents can evaporate.

Assembly: bring the two parts into contact and apply adequate pressure. The adhesive has high cohesion and green strength. Onto very porous or absorbing materials (fabric with loose weave) it is indicated to apply two coats of adhesive at a distance of 5-7 minutes from each other.

Consumption: 250-280 gr/m²

Cleaning: adhesive traces can be removed by using Solvente ST/513

Packaging: tin of kg 5 and kg. 16

Technical Data Sheet

9300 F



STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C+25°C.

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