

# Stick 85

## Description

Hot melt adhesive sticks applied with electric gun. For bonding wood, paper, cardboard, leather, fabrics, metals, ceramics and some plastics.

For professional uses and DIY, suitable for fast and durable bonding.

Solvent free, non-flammable, doesn't emit harmful smokes.

## Uses

- Packaging
- For assembling cardboard exhibitors
- Fancy goods production
- Boards for ceramic samples, sample-cases
- For assembling wooden frames

## Features

Available four colours with different setting times and melt viscosity

	Transparent	White	Yellow	black
Setting time sec.	15 - 20	15 - 20	25 - 30	25 - 30
Max.service temperature	65°C	60°C	75°C	75°C
Application Temp.	150-190°C			
Size	Φ 12 mm. - length 200 mm.			

## Technical data

	Transparent	White	Yellow	Black
Viscosity at 180°C (cps)	4000	4300	4300	4300
R & B (°C)	90 - 94	90 - 94	90 - 94	90 - 94

The values in the table must not be intended as specification

## Method of use

Insert the stick in the gun provided with electric heating device (EG/310 or EG/325).

For professional uses requiring a continuous feeding is recommended the thermostat operated gun EG/325.

The parts to be glued must be dry, free of dust and grease. Apply the adhesive onto one side only in the sufficient quantity to ensure the contact between the adherents and immediately join the parts

## Technical data sheet

### Stick 85

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**Packaging:** box kg. 1 e kg. 10

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#### **Storage stability**

At least 12 months in the original packing; keep dry in the temperature range +5° / +25°C.

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All recommendations relating to application and use of Fratelli Zucchini products have been given in good faith based on Fratelli Zucchini knowledge and experience, and for products appropriately stored, handled and applied in normal conditions, as indicated in their respective Technical Datasheet.

The variability of materials, substrates and conditions of use is such that no warranty of their functionality for a specific application can be deducted from this information, written recommendation or any other type of suggestion offered.

Each user has the responsibility to complete adequate evaluations on the efficacy of the materials offered by Fratelli Zucchini, of its products, services, recommendations and suggestions for the specific application need, and must accomplish sufficient testing to ascertain that the final product will be safe and sound for the final intent of the end-user.