

adhesives

# 3504 E

## SOLVENT BASED ADHESIVE FOR LINING

## **Description**

**3504 E** is a natural rubber based adhesive suitable for bonding leather, synthetic leather to themselves and in combination. Fast drying, non-aggressive to the finishing of leather and synthetics, it keeps permanently smooth and doesn't stiffen the coupled materials.

Thanks to the high tack and the long open time the application can be done on one side also when the joining is not immediate, for instance in the overlaps. .

**Characteristics** 

**Composition** : natural rubber in a blend of organic solvents

Mode of setting: release of solventColour: clear, opalescentSolvents: aliphatic hydrocarbons

**Technical data** 

Solid content : 16 - 20 %

Viscosity : 2500 - 5000 mPas. (Brookfield sp.4, speed 20 at 25°C)

Values valid for product supply specification upon leaving the factory

### Method of use

**Application:** apply by brush or with roller spreader machine onto one or two sides. The joining can be done immediately or some time after. In the event of slaver the adhesive can be easily removed without any trace on the leather.

#### STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C+25° C.

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