

5360 - 5362L - 9901HT

ADHESIVES FOR LASTING OPERATIONS

5360-5362L-9901HT are one-part polychloroprene adhesives suitable for lasting of uppers to insoles, as well by hand than by machine work. High green strength and excellent resistance to oven temperature for uppers ironing, characterised by different drying time and open times.

9901HT is recommended for lasting "Ideal" shoe.

CHARACTERISTICS:

Composition : polychloroprene rubber, synthetic resins in a blend of organic solvents
Mode of setting : solvent release
Colours : amber
Solvents : esters, ketones, aliphatic hydrocarbons

TECHNICAL DATA

	<u>5360</u>	<u>5362/L</u>	<u>9901HT</u>
Solid content(%) :	22-24	22-24	22-23,5
Viscosity Brookfield (spindle4/spd. 50/25°C)mPas:	2100-2500	2500-29 00	2400-2600

Values valid as product supply specification upon leaving the factory

METHOD OF USE

Application: apply by brush an even coat of adhesive on both substrates to assemble.

Drying time: each adhesive has a different drying time, the choice depends on the time requested for lasting operation.

Approximate values of drying time and open time in cold working are expressed in the schedule (23°C;50% R.H.):

	<u>Min. Drying time</u>	<u>Open time</u>
5360	5'	15' fast drying, low tack
5362/L	10'	30' medium open time, good tack
9901HT	10'	60' very long open time, high tack

Assembly: lasting operation can be done both by hand and lasting machine.

Ironing of uppers, roughing and application of adhesive for bonding uppers to soles can be done immediately owing to a very high green strength of the adhesives.

Thinner: Solvente AP

STORAGE STABILITY

12 months if kept in the original sealed pack, in a dry place, at a temperature in the range +5° up to 25°C.

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