# **Z.TEX 12 N**

## **PRODUCT DESCRIPTION**

Z.TEX 12 N is an adhesive based on synthetic resins in water dispersion for spreading bonding of resilient roofing to absorbing substrates.

## **PRODUCT CHARACTERISTICS**

Z.TEX 12 N is an adhesive in paste , applicable by spatula , not flammable, not dangerous for interiors. Higly recommended for bonding laying reinforced concrete, it is not indicated for surface moisture or reclimbing moisture, nor for breathable flooring, not absorbing surfaces.

Suitable for bonding wallpapers, foams polystyrene and foam polyurethane sheets to plasterboard panels, wood and by products as plywood, chipboard.

## TYPICAL APPLICATIONS (professional use)

- Homogenous and eterogeneous vinyl coverings in planks or tiles.
- Vinyl floor coverings with felt support
- Fabric backing linoleum.
- Linoleum backside made of synthetic fiber.
- Moquette licked backside . ٠
- Rubber coverings.
- Cork floor with PVC support.
- Not moisture sensitive textiles. •
- Wallpapers. .





# LIMITATIONS

In case of damp covering or reclimbing moisture do not lay the floor.

# **TECHNICAL DATA**

| Composition:  | synthetic resins in water dispersion                                      |  |
|---|---|--|
| Consistency:  | paste, application by spatula   |  |
| Setting system:   | water evaporation   |  |
| Solvents:   | solventless   |  |
| Temperature resistance:   | the adhesive keeps unchanged its bond strength in the range –20°C / +60°C |  |
| Moisture resistance:  | good  |  |
| Ageing resistance:  | excellent   |  |
| Specific gravity:   | 1,3 g/cm <sup>3</sup>   |  |
| Solids content:   | 75 - 80 %   |  |
| Viscosity:  | creamy paste  |  |
| Ph:   | neutral   |  |
| Application temperature:  | +15°/+30°C  |  |
| Waiting time:   | 0 - 15 minutes  |  |
| Open time:  | 20 - 30 minutes   |  |
| Ready for traffic:  | after 2 - 3 hours   |  |
| Heating systems:  | suitable  |  |
| Fully loadable:   | after at least 24 hours   |  |
| Values in this table must not to be considered as specifications. |   |  |

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#### METHOD OF USE

Surface preparation: the materials must be clean, dry and oily free. Foundation must be dry (Rm. Max 2,5-3%), clean and levelled. With absorbing materials not requiring high green strength, apply the adhesive only one way. Mix thoroughly then apply an uniform coat of adhesive using a fine notched trowel (for flooring). The uniform application is foundamental for regular and leveled bonding.

**Application**: any accumulation of adhesive may be more visible due to the very high level of solid residue. The adhesive can be diluted with water at 5 - 10% for roller and spray applications.

**Drying time:** wait 0 - 15 minutes depending on the temperature and humidity of the environment and the porosity of surfaces. On poorly absorbent substrates, allow the adhesive to dry for 15 - 20 minutes. After this time, a light skin may form on the surface of the adhesive which could impede impact during the pressing phase, causing the loss of wetting power of the adhesive film on the non-adhesive backing.

Assembly: lay the floor and press evenly to ensure contact of the adhesive film on the non-adhesive surface and eliminate air bubbles.

**Bonding of sandwich panels:** in the case of rigid supports, such as panels made of plasterboard or wood, coupled with foams or metals, it is possible to carry out the pressing in a flat press, even warm (4 - 5' at 60°C), to reduce the setting time of the adhesive. When pressing flexible materials by hand or roller, proceed from the centre outwards. Correct drying times and uniform pressing are essential prerequisites for the quality of bonding.

Setting time: the setting is immediate and reaches its maximum value a few days after bonding.

**Consumption:** 350 g/m<sup>2</sup> approx.

### **SAFETY AND HEALTH**

See Safety Data Sheet.

#### **STORAGE STABILITY**

12 months from production date. Store the sealed product in the original packaging, in a dry place at a temperature between +5°C and +25°C.

## PACKAGING

| Code    | Colour      | Packaging   | Unit |
|---------|-------------|-------------|------|
| 1102209 | white cream | drum kg. 5  | -    |
| 1102211 | white cream | drum kg. 25 | -    |



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All recommendations relating to application and use of Fratelli Zucchini S.p.A. products have been given based on Fratelli Zucchini S.p.A. knowledge and experience, for products appropriately stored, handled and applied in suitable conditions, as indicated in their respective Technical Datasheets. The variability of materials, substrates and conditions of use is such that no warranty of their functionality for a specific application can be deducted from this information, written or verbal recommendations or any other type of suggestion offered. Each user has the responsibility to complete adequate evaluations on the efficacy of the materials offered by Fratelli Zucchini S.p.A., of its products, services, recommendations and suggestions for the specific application need, and must accomplish sufficient testing to ascertain that the final product will be safe and sound for the final intent of the end-user. Fratelli Zucchini S.p.A., therefore, cannot be fit considered liable for any damage, direct or indirect even for possible wrong, incorrect and unfit use of the products.