

SD/14

ADHESIVE FOR BONDING LEATHER MULTILAYER COVERS TO POLYSTYRENE HEELS BY DIRECT INJECTION

PRODUCT DESCRIPTION

SD/14 are solutions of synthetic resins specific for treating, before the insertion in the mould, the leather covers of the heels.

TECHNICAL DATA

Composition:	synthetic resins and a blend of organic solvents
Colour:	white
Solvents:	esters
Solid content:	32 - 35% *
Viscosity mPas (Brookfield sp.4, speed 50, 25°C):	1.000 - 1.200 *

* Values valid as product supply specification when leaving the factory.

METHOD OF USE

Application: apply by a roller spreading machine a coat of adhesive on the leather cover. Since the best performances are obtained with a thick layer of adhesive and with a good impregnation of the leather, in the presence of strongly absorbing materials it is reliable to apply two coats of adhesive, repeating the operation after 10' - 15'.

Drying time: generally the drying is complete in 20 - 30 min. at room temperature (23°C; 50% r.h.).

The cover can then be used to mould the heel.

It is possible a delayed use too, up to some week after the tretment.

SAFETY AND HEALTH

See Safety Data Sheet.

STORAGE STABILITY

18 months for the product kept in the original sealed pack at a temperature range from +5°C to +25°C.



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