

# Primer 8200

## Two part primer for treating microcellular EVA

**Primer 8200** promotes the adhesion of polyurethane adhesives to roughed microcellular EVA. Suitable for bonding soles made from foamed sheets to synthetic uppers (polyurethane coated materials or Bay-cast), leather, fabrics with polyurethane adhesives.

### CHARACTERISTICS

<b>Composition</b>	: polychloroprene elastomer, synthetic resins in a blend of organic solvents
<b>Mode of setting</b>	: release of solvent and reaction with curing agent
<b>Colour</b>	: pale yellow
<b>Solvents</b>	: aliphatic hydrocarbons, esthers, ketones
<b>Components</b>	: two. To be mixed prior to use with 3-4% by weight of <b>Desmodur RE</b> or <b>RFE</b>
<b>Pot life</b>	: the adhesive with addition of accelerator is to be used within 1 - 3 hours.

### TECHNICAL DATA

<b>Solid content</b>	: %	16,5-18,5
<b>Viscosity</b> (Brookfield spindle 4 speed. 50 at 25° C)	: mPas	400-700

Values valid for product supply specification upon leaving the factory

### METHOD OF USE

**Preparation:** the surfaces of the soles must be carefully roughed and brushed. Prior testing is always recommended.

**Application:** the primer has low viscosity and is suitable for both application by brush and roller spreading. First apply an even coat of primer adding the accelerator.

**Drying time:** allow to dry 20'-30' then the adhesive can be applied.

In presence of pretreated soles with **Primer 8200** it is suggested to use polyurethane adhesives with low reactivation temperature, such as **XM/149**, **X/162**, **XM/87** used in addition and **RFE**, low dosing (1-2%).

For the method of use and uppers preparation see technical data sheets.

**Note:** this method is not suggested in presence of materials which release oily matters, plasticizers, like greased leather and plasticized PVC.

### Storage stability

12 months in the unopened container. Keep in a dry place, at a temperatures ranging from + 5° C up to 25° C.

All recommendations relating to application and use of Fratelli Zucchini products have been given in good faith based on Fratelli Zucchini knowledge and experience, and for products appropriately stored, handled and applied in normal conditions, as indicated in their respective Technical Datasheet.

The variability of materials, substrates and conditions of use is such that no warranty of their functionality for a specific application can be deducted from this information, written recommendation or any other type of suggestion offered.

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