

PRIMER 540 E For leather



Primer 540 E is suitable as first coat when bonding leather soles with polychloroprene adhesives. Compatible with the adhesives **9300, 8000/N** (two components). In the production of constructed leather soles is applied as first coat on the whole sole before sticking the welt.

Properties

Composition :	polychloroprene rubber, resins in a blend of organic solvents
Mode of setting :	solvent release
Colour :	pale amber
Solvents :	aliphatic hydrocarbons, esters and ketons

Technical data

Solid content :	14 - 18 %
Viscosity :	1300 - 2000 mPa.s (Brookfield spindle 2, spd. 50 at 25°C)

Values valid for product supply specification upon leaving the factory.

Method of use

Application: apply a coat of primer onto the leather by brush or by roller spreader. Allow to dry at room temperature 10' so that the solvents can evaporate, then apply the adhesive. The leather sole pretreated with **Primer 540 E** can be employed in the shoe manufacture long after treating.

Storage stability

24 months for the product stored in the original sealed pack in a dry place at a temperature range from +5°C to +25°C.



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