

PRIMER 144/F

2-PART PRIMER FOR LEATHER

PRODUCT DESCRIPTION

PRIMER 144/F is recommended as priming coat with high adhesion onto thick leather materials, lightly greased, or onto materials with low cohesion. The Primer is good priming coat completely compatible with one and two parts polyurethane adhesives such as **E.S. X/165, XM/148, XM/149, XM/87**.

TECHNICAL DATA

Composition:	polyurethane resin in a blend of organic solvents
Mode of setting:	solvent release and reaction with an accelerator
Colour:	transparent
Solvent blend:	ketones and esters
Components:	a two-part primer to be used with the addition of 4 to 5% of Desmodur RFE® or VKL/50 Accelerator
Pot life:	about 3-4 hours with Desmodur RFE® , 7-8 hours with VKL/50 Accelerator
Solid contents:	11 - 13%
Viscosity:	250 - 500 mPas (Brookfield spindle 2 speed. 50 at 25 °C)

Values valid for product supply specification upon leaving the factory

METHOD OF USE

Surface preparation: leather material must be carefully roughed avoiding burns, using a coarse grain or automatic roughening machines.

Application of Primer: apply an even coat of **PRIMER/144 F** previously mixed with the **Accelerator**. The application can be made by brush or by means of a spreading machine, and in case the machine is used, **VKL/50 Accelerator** should be added to the primer, for it allows a pot life of about 8 hours.

Drying of Primer: allow to dry 5 to 10 minutes at room temperature, then apply the selected adhesive.

Thinner: Solvent ST/121 – Solvent ST/141

STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C+25° C.

Desmodur® RFE è un marchio registrato Bayer AG.



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