

PRIMER RA 66

TWO-COMPONENT PRIMER FOR METALS AND METALLIC SURFACES

PRODUCT DESCRIPTION

PRIMER RA 66 promotes the adhesion of polychloroprene based adhesive **8000/N** to some metals, as steel, zinc and anodized surfaces. Suitable for pre-treating chrome heels and wedges to be bonded to leather uppers and soles. Previous testing before use is always recommended.

TECHNICAL DATA

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|-----------------------|--|
| Composition: | Part A - synthetic resins in a blend of organic solvents Part B - hardener based on isocyanates |
| Colour: | yellow |
| Solvents: | ketons and aromatic hydrocarbons (PART A) |
| Mixing ratio: | 10:1 in weight, use within 4 hours |
| Solid content: | 18 – 22 % * |

* Values valid as product supply specification when leaving the factory..

METHOD OF USE

Surfaces preparation: metals should be properly dry and clean, if necessary solvent wipe with **SOLVENTE ST 141**.

Application: after mixing in the correct ratio, apply a thin coat of primer onto metals to be bonded.

Drying time: allow to dry 15'-20' at room temperature then apply the two-component adhesive **8000/N** onto both pretrated surface and other parts to be bonded

Assembly: after 20 min of waiting to allow evaporation of the solvent, assemble the parts and press. Maximum bond strength of the adhesive is reached in 48 hours.

SAFETY AND HEALTH

See Safety Data Sheet.

STORAGE STABILITY

12 months if sealant is kept in it's original unopened container at a temperature ranging from +5°C to +25°C.



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