

PRIMER DV

TWO-PART PRIMER FOR LEATHER UPPERS WITH HIGH GREASE CONTENT

PRODUCT DESCRIPTION

Primer DV is recommended for enhancing adhesion of PU based adhesives on oily leathers. It is compatible for use in connection with either one-part or two-part PU adhesives, such as **E.S. X/165, XM/87, XM/149, XM/148**.

CHARACTERISTICS

Composition:	synthetic resins in a blend of organic solvents
Mode of setting:	solvent release and reaction with an accelerator
Colour:	transparent
Solvent blend:	ketones and esters
Components:	a two-part primer; to be used with the addition of 3 to 5% of Accelerator VKL/50 or Desmodur® RFE
Pot life:	over 4 hours with Desmodur® RFE from 6 to 8 hours with Accelerator VKL/50
Solid content:	17 - 20%
Viscosity:	150 - 300 mPa.s (Brookfield s.3 v.50 a 25°C)

Values valid for product supply specification upon leaving the factory

METHOD OF USE

Surface preparation: upper leathers and sole leathers are to be carefully roughed. Fabric uppers should be roughed with steel abrading buffer or fine grained sand paper.

Application of the primer: apply by brush or spreading machine a coat of **Primer DV** to which 3-5% of Accelerator should have been previously added.

Drying time: allow to dry at least 5 to 10 minutes before spreading the PU based adhesive. With oily leathers with very high grease content it may prove necessary to apply a slight heating to the surface by means of an infra red rays lamp or an hot air drought. Once the priming coat has dried out, then the suitable PU adhesive can be applied.

Thinner: Solvent ST/121 - Solvent ST/141

STORAGE STABILITY

Can be stored for 12 months in closed (unopened) container in a dry place at temperatures between 5°C and 25° C.

Desmodur® RFE is a trademark of Bayer AG



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