

# PRIMER C

## TWO-PART PRIMER FOR UPPER LEATHER WITH HIGH GREASE CONTENT

### Description

**PRIMER C** is recommended for enhancing adhesion of PU based adhesives on oily leathers. It is compatible for use in connection with either one-part or two-part PU adhesives, such as **XM/887, X/165, X165LB, XM /149, XM 81N, EVX169**.

Primer C is indicated for bonding PU soles to synthetic uppers, by two part foaming.

### CHARACTERISTICS

<b>Composition</b>	: synthetic resins in a blend of organic solvents.
<b>Mode of setting</b>	: solvent release and reaction with an accelerator.
<b>Colour</b>	: transparent.
<b>Solvent blend</b>	: ketones and esters.
<b>Components</b>	: a two-part primer; to be used with the addition of 2 to 3% of <b>Accelerator VKL/50, Desmodur® RE or RFE</b>
<b>Pot life</b>	: over 4 hours

### TECHNICAL DATA

<b>Solids content</b>	: 23 - 25 %
<b>Viscosity</b>	: 400 - 700 mPa.s (Brookfield spindle2 speed. 50 at 25 °C)

Values valid for product supply specification upon leaving the factory

### Method of use

**Surface preparation:** leather uppers and leather soles are to be carefully roughed. Sometime, especially with very oily leathers, a double roughing may prove necessary, that is roughing with coarse grain sand paper (24) followed by a roughing with steel abrading buffer.

**Application of the Adhesive:** apply by brush or roller spreading machine a coat of **Primer C** to which 3% of Accelerator should have been previously added.

**Drying of Primer:** allow to dry at least 5 to 10 minutes before spreading the PU based adhesive. With oily leathers with very high grease content it may prove necessary to apply a slight heating to the surface by means of an infra red rays lamp or an hot air drought. Once the priming coat has dried out, then the suitable PU adhesive can be applied.

**Thinner: ST/121**

## Technical Data Sheet

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### Primer C

#### STORAGE STABILITY

Can be stored for 12 months in closed (unopened) container in a dry place at temperatures between 5°C and 25°C.

All recommendations relating to application and use of Fratelli Zucchini products have been given in good faith based on Fratelli Zucchini knowledge and experience, and for products appropriately stored, handled and applied in normal conditions, as indicated in their respective Technical Datasheet.

The variability of materials, substrates and conditions of use is such that no warranty of their functionality for a specific application can be deducted from this information, written recommendation or any other type of suggestion offered.

Each user has the responsibility to complete adequate evaluations on the efficacy of the materials offered by Fratelli Zucchini, of its products, services, recommendations and suggestions for the specific application need, and must accomplish sufficient testing to ascertain that the final product will be safe and sound for the final intent of the end-user.

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