

Z.Tex 4740

Water based polychloroprene contact adhesive

Description

Z.Tex 4740 is a water based fast setting adhesive specific for bonding, by spray application, leather or fabric uppers to lining.



Characteristics

Composition	: polychloroprene elastomer in water dispersion
Mode of setting	: by evaporation of water
Colour	: dispersion is white, turning transparent when drying.
Solvents	: solventless adhesive
Min.film formation temp.	: +5°C

Technical data

• Solid content	: 57 - 59 %
pH	: 12

• Value valid for product supply specification upon leaving the factory

Method of use

Application: apply the glue in an even coat by brush or by a spray device for water based adhesives onto one or two sides.

Drying time and Assembly: in one-way application join the parts at "wet" immediately after the application of the adhesive, within a few minutes in two sides application. Bond strength gradually increases with time, reaching maximum value after the complete drying which comes off depending on porosity of the materials, temperature and humidity.

Storage stability

6 months in the original unopened container. The product is affected by frost.
Keep preferably at a temperature range of +10°C+25° C.

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