

# E.S. 9800

## ADHESIVE FOR CLOSING ROOM ASSEMBLY WORK AND LEATHER GOODS INDUSTRY

### PRODUCT DESCRIPTION

**E.S. 9800** is a polychloroprene adhesive characterized by a prolonged tack, long open time and good cohesive strength, suitable for bonding leather, fabrics, cotton, sponge, non-woven and cardboard.

Clear, non staining, after drying it forms an elastic film and doesn't stiffen the substrates. Suitable for closing room assemblies, for lining and insole covering. When bonding overlaps of the uppers, can be applied one-way.

### CHARACTERISTICS

<b>Composition:</b>	polychloroprene rubber, synthetic resins and blend of organic solvents
<b>Mode of setting:</b>	release of solvent
<b>Colour:</b>	light amber
<b>Solvents:</b>	esters, ketones, aliphatic hydrocarbons
<b>Solids content:</b>	29% min
<b>Viscosity:</b>	4.400 - 5.500 mPa.s (Brookfield spindle 4, sp. 50 at 25°C)

Values valid for product supply specification upon leaving the factory

### METHOD OF USE

**Application:** can be done by brush or by roller spreader after a light dilution with a proper thinner.

**Drying time:** allow to dry some minutes so that the solvents can evaporate. The adhesive keeps its contactability at room temperature after many hours.

**Assembly:** bring the two parts into contact and apply a suited pressure. Bond strength gradually increases with time, reaching maximum value in 2 or 3 days after bonding.

**Thinner: Solvent AP**

### STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range + 5°C + 25° C.



#### Fratelli Zucchini S.p.A.

Via C. Colombo, 6 Tel. +39 0532 782711 info@zucchini.it  
44124 Ferrara - Italy Fax +39 0532 732121 www.zucchini.it

COMPANY WITH  
QUALITY SYSTEM  
CERTIFIED BY DNV GL  
= ISO 9001 =

