

E.S. 9600

ADHESIVE FOR CLOSING ROOM ASSEMBLY WORK

PRODUCT DESCRIPTION

E.S. 9600 is a polychloroprene adhesive, clear, characterized by high tack, long open time and good cohesive strength, suitable for bonding leather, fabrics, cotton, sponge, non-woven and cardboard; after drying it forms an elastic film and doesn't stiffen the substrates. Suitable for closing room assemblies, for lining and insole bordering.

CHARACTERISTICS

Composition:	polychloroprene rubber, synthetic resins and blend of organic solvents
Mode of setting:	release of solvent
Colour:	light amber
Solvents:	esters, ketones, aliphatic hydrocarbons
Solids content:	22,5 - 25 %
Viscosity:	1800 - 2200 mPa.s (Brookfield sp.4 speed 50 at 25°C)

Values valid for product supply specification upon leaving the factory

METHOD OF USE

Application: can be done by brush or by roller spreader on the parts to be joined.

Drying time: allow to dry some minutes so that the solvents can evaporate. The adhesive keeps its contactability at room temperature for at least 90 min.

Assembly: bring the two parts into contact and apply a suited pressure. Bond strength gradually increases with time, reaching maximum value in 2 or 3 days after bonding.

STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C+25° C.

Desmodur® RFE is a trademark of Bayer AG



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