

E.S. 9400 - 9400/BCF

FOR CLOSING ROOM ASSEMBLY WORKS AND LEATHER GOODS

PRODUCT DESCRIPTION

E.S. 9400 is a polychloroprene adhesive characterized by high tack, long open time and good cohesive strength, suitable for bonding leather, fabrics, cotton, sponge, nonwoven and cardboard.

Clear, non staining, after drying it forms an elastic film and doesn't stiffen the substrates. Suitable for closing room assemblies, for lining and insole covering.

E.S. 9400/BCF medium viscosity, similar to **E.S. 9400**, suitable for brush application onto non absorbing substrates. For covering EVA wedges and polystyrene heels and for the insole manufacture. It can be used combined with **E.S. 9400** to be applied onto porous materials.

TECHNICAL DATA

Composition:	polychloroprene rubber, synthetic resins and blend of organic solvents	
Mode of setting:	release of solvent	
Colour:	light amber	
Solvents:	esters, ketones, aliphatic hydrocarbons	
	E.S. 9400	E.S. 9400/BCF
Solids content:	26 – 28%	23 – 27%
Viscosity (Brookfield Sp.4, V. 50 rpm, 25°C):	3.200 - 3.600 mPa.s	2.000 - 2.600 mPa.s

Values valid for product supply specification upon leaving the factory

METHOD OF USE

Application: can be done, one or two way, by brush or by roller spreader (**E.S. 9400 – 9400/BCF**).

Since the adhesives stick to substrates not directly spreaded too, they are particularly suitable for bonding, with one-way system, cardboard and cellulosic derivatives generally in the production of insoles with automatic machines.

Drying time: at room temperature allow to dry some minutes so that the solvents can evaporate. The adhesive keeps its contactability at room temperature for at least 90 min.

Assembly: bring the two parts into contact and apply a suited pressure. Bond strength gradually increases with time, reaching maximum value in 2 or 3 days after bonding. When sticking non absorbing cellulosic materials by the one-way system, the joining can be carried out, with proper pressure, after some hours too.

Thinner: Solvent AP

STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C +25° C.



Fratelli Zucchini S.p.A.

Via C. Colombo, 6 Tel. +39 0532 782711 info@zucchini.it
44124 Ferrara - Italy Fax +39 0532 732121 www.zucchini.it

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