

# E.S. 9300 - 9300/F

## POLYCHLOROPRENE BASED ADHESIVE FOR BONDING UPPERS TO SOLES

### PRODUCT DESCRIPTION

**E.S. 9300** is a one part polychloroprene adhesive suitable for bonding leather uppers to leather soles, characterised by high green strength and long open time. It is indicated for high cohesion inner assembly of the shoe.

Also available **E.S. 9300/F** version, lower viscosity, suitable for application by means of roller spreader.

### CHARACTERISTICS

Composition:	polychloroprene rubber and synthetic resins in a blend of organic solvents	
Mode of setting:	release of solvent	
Colour:	amber	
Solvents:	esters, ketones, aliphatic hydrocarbons	
	E.S. 9300	E.S. 9300/F
Solids content:	22 – 24%	21 – 23%
Viscosity: (Brookfield s. 4, spd. 50 at 25°C)	2.400 - 2.600 mPa.s	1.800 - 2.200 mPa.s

Values valid for product supply specification upon leaving the factory

### METHOD OF USE

**Preparation of the surfaces:** leather uppers and leather soles: rough and brush

**Application:** apply by brush the adhesive on to both surfaces to be bonded.

**Assembly:** allow 20' for a complete evaporation of the solvent. The excellent tack and the very good bond strength with **E.S. 9300** enable assembling at cold up to 35' after application.

**Thinner:** Solvent AP

### STORAGE STABILITY

12 months in the original sealed pack or container at a temperature ranging from 5° up to 25°C



#### Fratelli Zucchini S.p.A.

Via C. Colombo, 6 Tel. +39 0532 782711 info@zucchini.it  
44124 Ferrara - Italy Fax +39 0532 732121 www.zucchini.it

COMPANY WITH  
QUALITY SYSTEM  
CERTIFIED BY DNV GL  
= ISO 9001 =

