

9207 Tenax

Light, non-staining adhesive for closing room assemblies

9207 Tenax is a polychloroprene adhesive, high tack, long open time, high green and final strength, suitable for bonding leather, fabrics, cotton, sponge, non woven, cardboard. Particularly resistant to yellowing, is indicated to assemble light materials. After drying the adhesive forms an elastic film that prevents stiffening of the adhesive coated surfaces. Suitable for coating heels, wedges made of polystyrene, ABS, TR, microcellular, EVA, for closing room assemblies, lasting operations and bonding of insoles.

Characteristics

Composition	: polychloroprene rubber, synthetic resins in a blend of organic solvents
Mode of setting	: by release of solvent
Colour	: clear, transparent
Solvents	: esters, ketones, aliphatic hydrocarbons

Technical data

● Solids content	: 22,5-24%
Viscosity	: 2600-2800 mPa.s at 25 °C (Brookfield spindle 4 , speed. 50)

● Values valid for product supply specification upon leaving the factory

Method of use

Application: **9207 Tenax** can be applied both with brush or with roll spreading device.

Drying time: after adhesive application, allow a few minutes so the solvent can evaporate. If applied onto both sides, the adhesive maintains a good tack at cold for over 30' (two sides).

Assembly: assemble under a suited pressure. Maximum bond strength is reached in 2 or 3 days after bonding.

Storage stability

12 months in the original unopened container.

Keep preferably at a temperature range of +5°C+25°C .

All recommendations relating to the application and use of Fratelli Zucchini products have been given in good faith, based on the company's knowledge and experience. Products must be appropriately stored, handled and applied in normal conditions, as indicated on their respective Technical Datasheet. The variability of materials, substrates and conditions of use is such that no warranty of their functionality for a specific application can be deducted from this information, written recommendation or any other type of suggestion offered. Each user has the responsibility to make adequate evaluations on the efficacy of Fratelli Zucchini materials, products, services, recommendations and suggestions for the specific application required and must accomplish sufficient testing to ascertain that the final product will be safe and sound for the final purpose of the end-user. Fratelli Zucchini cannot be considered liable for any damage, direct or indirect derived from an incorrect use of the products