

# 9204

Light, non-staining adhesive for closing room assemblies

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### Description

**9204** is a polychloroprene adhesive, high tack, long open time, high green and final strength, suitable for bonding leather, fabrics, cotton, sponge, non woven, cardboard. Particularly resistant to yellowing, is indicated to assemble light materials. After drying the adhesive forms an elastic film that prevents stiffening of the adhesive coated surfaces. Indicated for closing room assemblies, lasting operations and bonding of insoles.

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### Characteristics

**Composition** : polychloroprene rubber, synthetic resins in a blend of organic solvents

**Mode of setting** : by release of solvent

**Colour** : clear, transparent

**Solvents** : esters, ketones, aliphatic hydrocarbons

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### Technical data

● **Solid content** : 20-24%

**Viscosity** : 2100-2600 mPa.s at 25 °C (Brookfield spindle 4 , speed. 50)

● Values valid for product supply specification upon leaving the factory

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### Method of use

**Application:** **9204** can be applied both with brush or with roll spreading device.

**Drying time:** after adhesive application, allow a few minutes so the solvent can evaporate. If applied onto both sides, the adhesive maintains a good tack at cold for over 30' (two sides).

**Assembly:** assemble under a suited pressure. Maximum bond strength is reached in 2 or 3 days after bonding.

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### Storage stability

12 months in the original unopened container.

Keep preferably at a temperature range of +5°C+25°C .

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All recommendations relating to application and use of Fratelli Zucchini products have been given in good faith based on Fratelli Zucchini knowledge and experience, and for products appropriately stored, handled and applied in normal conditions, as indicated in their respective Technical Datasheet.

The variability of materials, substrates and conditions of use is such that no warranty of their functionality for a specific application can be deducted from this information, written recommendation or any other type of suggestion offered.

Each user has the responsibility to complete adequate evaluations on the efficacy of the materials offered by Fratelli Zucchini, of its products, services, recommendations and suggestions for the specific application need, and must accomplish sufficient testing to ascertain that the final product will be safe and sound for the final intent of the end-user.

*Fratelli Zucchini cannot be considered liable for any damage, direct or indirect derived by a wrong or incorrect use of the products*

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