

9000-9000 F

POLYCHLOROPRENE BASED ADHESIVE FOR BONDING UPPERS TO SOLES

9000 is an one-part adhesive suitable for bonding leather uppers to leather soles. The adhesive is characterized by a high green strength and tack.

The product, due to its high temperature resistance, is suitable for lasting operations too.

It is also available in the version **9000 F**, with lower viscosity, suitable to be applied by roller spreader.

CHARACTERISTICS

Composition	:	polychloroprene rubber and synthetic resins in a blend of organic solvents
Mode of setting	:	release of solvent
Colour	:	dark amber
Solvents	:	esters, ketones, aliphatic hydrocarbons

TECHNICAL DATA

		9000	9000 F
Solids content :	%	22,5 – 23,5	21 - 23
Viscosity : (Brookfield spindle4/spd. 50/25°C) mPas		2400 – 2 600	2100-2500

Values valid for product supply specification upon leaving the factory

METHOD OF USE

Preparation of the surfaces:

-leather uppers and leather soles: rough and brush

Application :

apply by brush the adhesive on to both surfaces to be bonded.

Drying time: allow to dry about 25 minutes so that the solvents can evaporate. The high tack as well as the ease of impact of surfaces spread with **9000**, allow for satisfactory assemblies without previous activation for a time up to 45 minutes after spreading the adhesive and over.

Assembly: bring the two parts into contact and apply pressure of 3-5 bar with 10-12 seconds dwell time. Bond strength gradually increases with time, reaching maximum value in 48 hours after bonding.

Thinner: Solvent AP

STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C+25°C.

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