

5362/L

Polychloroprene based adhesive for bonding upper to sole

5362/L is a one part polychloroprene adhesive suitable for bonding leather uppers to leather soles, characterised by high green strength and long open time. As for good resistance to temperature, 5362/L is suitable for lasting operations.

CHARACTERISTICS

Composition	: polychloroprene rubber and synthetic resins in a blend of organic solvents
Mode of setting	: release of solvent
Colour	: light yellow
Solvents	: esters, ketones, aliphatic hydrocarbons

DATI TECNICI

Solids content	: 22- 26 %
Viscosity	: 2500 - 2900 mPa.s (Brookfield spindle 4 speed 50 a 25°C)

Values valid for product supply specification upon leaving the factory

Method of use

Preparation of the surfaces:

Leather uppers and leather soles: rough and brush.

Application : apply by brush the adhesive on to both surfaces to be bonded.

Drying time: allow to dry about 20 minutes so that the solvents can evaporate.

Assembly: bring the two parts into contact and apply pressure of 3-5 atmosphere with 10-12 seconds dwell time. Bond strength gradually increases with time, reaching maximum value in 48 hours after bonding.

Thinner: SOLVENTE AP

STORAGE STABILITY

12 months in the original sealed pack stored in a dry place at a temperature range +5°C+25°C.

All recommendations relating to the application and use of Fratelli Zucchini products have been given in good faith, based on the company's knowledge and experience. Products must be appropriately stored, handled and applied in normal conditions, as indicated on their respective Technical Datasheet. The variability of materials, substrates and conditions of use is such that no warranty of their functionality for a specific application can be deducted from this information, written recommendation or any other type of suggestion offered. Each user has the responsibility to make adequate evaluations on the efficacy of Fratelli Zucchini materials, products, services, recommendations and suggestions for the specific application required and must accomplish sufficient testing to ascertain that the final product will be safe and sound for the final purpose of the end-user. Fratelli Zucchini cannot be considered liable for any damage, direct or indirect derived from an incorrect use of the products.