

PRIMER 9628

PRIMER FOR LEATHER IN WATER DISPERSION

9628 is suitable as primer in the bonding with polyurethane adhesives of weak leather; it improves the tear strength of kid leather, buff, nappa leather. 9628 is compatible with solvent based PU adhesives one or two component such as **X/162**, **X/165**, **XM/887**, **XM149** and in water dispersion **9627 D** and **9627 D M**.

Characteristics

Composition	: Polyurethane resin in water dispersion
Mode of setting	: by evaporation of water and reaction with vulcanizing agent
Colour	: dispersion is white, turning transparent when drying.
Solvents	: solventless adhesive
Components	: 2- part adhesive, to be used with the addition of 3 to 5% Attivatore VKD
Pot Life	: 8 hours ca.

Technical data

Solid content	: 40 %
Ph	: neutro

Value valid for product supply specification upon leaving the factory

Method of use

Surfaces preparation: rough in deep leather uppers.

Application: apply a coat of **9628**, with the addition of the crosslinker, by brush or with a sponge; the latter is particularly useful for an even spreading of the adhesive.

Drying time: drying time noticeably depends on the room temperature and humidity as well as on the porosity of substrate and on the amount of adhesive..

When completely dried, usually after 10'-15' the film appears transparent, apply the adhesive.

STORAGE STABILITY

6 months in the original unopened container. The product is affected by frost.
Keep preferably at a temperature range of +10°C+25° C.

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