

PRIMER 9627 M

ONE COMPONENT WATER BASED PRIMER FOR LEATHER

Description

Primer 9627M is suitable as primer in the bonding of leather with polyurethane adhesive. It improves noticeably the tear strength of weak leather and is fit for use in combination with the one-component PU adhesive 9627 DM. The combination Primer 9627M + 9627 DM set up a quite one component system for high temperature and hydrolysis resistance bonding of leather, fabric, plasticized PVC, PU, halogenated TR and vulcanized rubber.

Primer 9627M is suitable for sticking by **direct injection** PVC and TPU to roughed leather and fabrics.

Characteristics

Composition	: polyurethane resin in water dispersion.
Mode of setting	: by water evaporation and reaction with an incorporated crosslinker.
Colour	: dispersion is white, turning transparent when drying.
Solvents	: solventless adhesive.

Technical Data

Solid content	: 48 – 50 %
Ph	: neutral

The values in this table must not to be considered as specifications

Method of use

Preparation of the sole

- Leather soles: rough deeply

Preparation of the upper

- Leather upper: rough deeply. The product is not suitable for leather highly greased leather.

Application: apply an even coat on the surface to be primed, by a brush or other device for water based adhesive.

Drying time: drying time noticeably depends on the room temperature and humidity as well as on the porosity of substrate and on the amount of adhesive.

When completely dried, usually after 10'-15', the film appears transparent, apply the adhesive.

Note: the direct injection of PVC and TPU onto leather and fabrics treated with 9627M can be done up to some week after the treatment.

STORAGE STABILITY

6 months in the original unopened container. The product is affected by frost.

Keep preferably at a temperature range of +10°C+25° C.

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